

SOLID ROUND TOOLS
ONE-STOP CUTTING SOLUTIONS



圆柄类刀具
一站式解决方案
Solid Round Tools
One-stop cutting solutions



一站式服务



非标定制



百余年技术加持

BS200U HIGH PERFORMANCE CARBIDE DRILL

YPP Drill®

BS200U

高性能硬质合金钻头



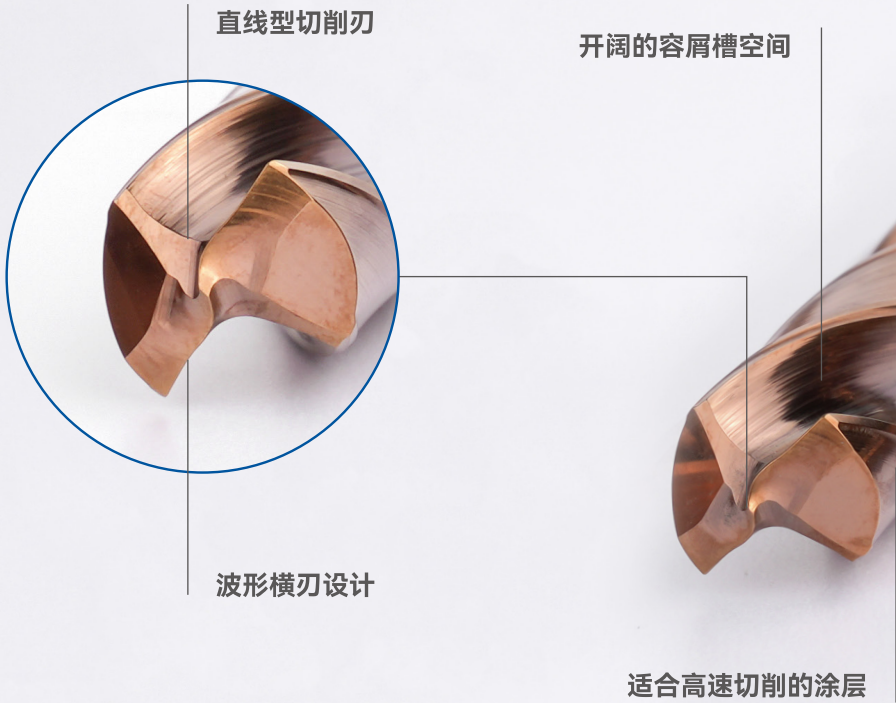
苏州用朴精密科技有限公司
Suzhou Yongpu Precision Technology Co., Ltd.

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网址：www.yp-tec.com

版本号：YP-BS200U-202601



TECHNICAL FEATURES
技术特点



APPLICATIONS
应用领域

对钢件、铸铁、不锈钢材料进行高效孔加工

- 产品直径范围：Φ3.00 – Φ16.00 mm
- 刃部直径公差m7
- 顶角140°
- 钻孔深度3×Dc、5×Dc、8×Dc、12×Dc
- 提供内、外冷解决方案，加工不锈钢材料，推荐内冷解决方案
- 提供单刃带、双刃带的设计
- 可获孔径公差：IT8-9
- 硬质合金基体
- 古铜色复合纳米涂层

ORDERING CODE
编号规则

BS200U	2	03	W	0850	10	A	DH
1	2	3	4	5	6	7	8

- 1 BS200U - 是产品系列，BS200U单刃带设计，BS202U双刃带设计
- 2 2 - 是切削刃数量，2代表2个切削刃
- 3 03 - 是可加工深度，03代表可加工深度3×Dc，05代表可加工深度加工深度5×Dc
- 4 W - 是冷却方式，W代表外冷，N代表内冷
- 5 0850 - 是刃部直径，0850代表刃部直径Φ8.5
- 6 10 - 是柄部直径，10代表柄部直径Φ10
- 7 A - 是柄部形状，A代表圆柱柄
- 8 DH - 是涂层，DH代表DH涂层

BS200U.203W

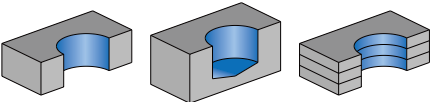
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

3XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.203W-0300-04A-DH	3	14	20	62	40	4
	BS200U.203W-0310-04A-DH	3.1	14	20	62	40	4
	BS200U.203W-0317-04A-DH	3.17	14	20	62	40	4
	BS200U.203W-0320-04A-DH	3.2	14	20	62	40	4
	BS200U.203W-0330-04A-DH	3.3	14	20	62	40	4
	BS200U.203W-0340-04A-DH	3.4	14	20	62	40	4
	BS200U.203W-0350-04A-DH	3.5	14	20	62	40	4
	BS200U.203W-0355-04A-DH	3.55	14	20	62	40	4
	BS200U.203W-0360-04A-DH	3.6	14	20	62	40	4
	BS200U.203W-0370-04A-DH	3.7	14	20	62	40	4
	BS200U.203W-0380-04A-DH	3.8	17	24	66	40	4
	BS200U.203W-0390-04A-DH	3.9	17	24	66	40	4
	BS200U.203W-0400-04A-DH	4	17	24	66	40	4
	BS200U.203W-0410-06A-DH	4.1	17	24	66	40	6
	BS200U.203W-0420-06A-DH	4.2	17	24	66	40	6
	BS200U.203W-0430-06A-DH	4.3	17	24	66	40	6
	BS200U.203W-0440-06A-DH	4.4	17	24	66	40	6
	BS200U.203W-0450-06A-DH	4.5	17	24	66	40	6
	BS200U.203W-0460-06A-DH	4.6	17	24	66	40	6
	BS200U.203W-0476-06A-DH	4.76	20	28	66	36	6
	BS200U.203W-0480-06A-DH	4.8	20	28	66	36	6
	BS200U.203W-0490-06A-DH	4.9	20	28	66	36	6
	BS200U.203W-0500-06A-DH	5	20	28	66	36	6
	BS200U.203W-0510-06A-DH	5.1	20	28	66	36	6
	BS200U.203W-0520-06A-DH	5.2	20	28	66	36	6
	BS200U.203W-0530-06A-DH	5.3	20	28	66	36	6
	BS200U.203W-0540-06A-DH	5.4	20	28	66	36	6
	BS200U.203W-0550-06A-DH	5.5	20	28	66	36	6
	BS200U.203W-0556-06A-DH	5.56	20	28	66	36	6
	BS200U.203W-0560-06A-DH	5.6	20	28	66	36	6
	BS200U.203W-0580-06A-DH	5.8	20	28	66	36	6
	BS200U.203W-0590-06A-DH	5.9	20	28	66	36	6
	BS200U.203W-0595-06A-DH	5.95	20	28	66	36	6
	BS200U.203W-0600-06A-DH	6	20	28	66	36	6
	BS200U.203W-0610-08A-DH	6.1	24	34	79	40	8

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.203W

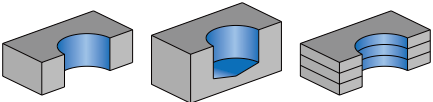
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

3XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.203W-0620-08A-DH	6.2	24	34	79	40	8
	BS200U.203W-0630-08A-DH	6.3	24	34	79	40	8
	BS200U.203W-0635-08A-DH	6.35	24	34	79	40	8
	BS200U.203W-0640-08A-DH	6.4	24	34	79	40	8
	BS200U.203W-0650-08A-DH	6.5	24	34	79	40	8
	BS200U.203W-0660-08A-DH	6.6	24	34	79	40	8
	BS200U.203W-0670-08A-DH	6.7	24	34	79	40	8
	BS200U.203W-0675-08A-DH	6.75	24	34	79	40	8
	BS200U.203W-0680-08A-DH	6.8	24	34	79	40	8
	BS200U.203W-0690-08A-DH	6.9	24	34	79	40	8
	BS200U.203W-0700-08A-DH	7	24	34	79	40	8
	BS200U.203W-0710-08A-DH	7.1	29	41	79	36	8
	BS200U.203W-0714-08A-DH	7.14	29	41	79	36	8
	BS200U.203W-0720-08A-DH	7.2	29	41	79	36	8
	BS200U.203W-0740-08A-DH	7.4	29	41	79	36	8
	BS200U.203W-0750-08A-DH	7.5	29	41	79	36	8
	BS200U.203W-0760-08A-DH	7.6	29	41	79	36	8
	BS200U.203W-0770-08A-DH	7.7	29	41	79	36	8
	BS200U.203W-0780-08A-DH	7.8	29	41	79	36	8
	BS200U.203W-0790-08A-DH	7.9	29	41	79	36	8
	BS200U.203W-0794-08A-DH	7.94	29	41	79	36	8
	BS200U.203W-0800-08A-DH	8	29	41	79	36	8
	BS200U.203W-0810-10A-DH	8.1	35	47	89	40	10
	BS200U.203W-0820-10A-DH	8.2	35	47	89	40	10
	BS200U.203W-0830-10A-DH	8.3	35	47	89	40	10
	BS200U.203W-0840-10A-DH	8.4	35	47	89	40	10
	BS200U.203W-0850-10A-DH	8.5	35	47	89	40	10
	BS200U.203W-0860-10A-DH	8.6	35	47	89	40	10
	BS200U.203W-0870-10A-DH	8.7	35	47	89	40	10
	BS200U.203W-0873-10A-DH	8.73	35	47	89	40	10
	BS200U.203W-0880-10A-DH	8.8	35	47	89	40	10
	BS200U.203W-0900-10A-DH	9	35	47	89	40	10
	BS200U.203W-0910-10A-DH	9.1	35	47	89	40	10
	BS200U.203W-0920-10A-DH	9.2	35	47	89	40	10
	BS200U.203W-0930-10A-DH	9.3	35	47	89	40	10

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③ HD: 高性能刀具

BS200U.203N

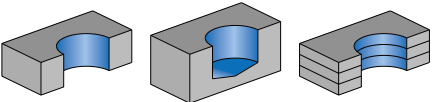
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HD

3XD

DIN
6535HA



材料适用性 ●第一选择 ○适用 □有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.203N-0300-04A-DH	3	14	20	62	40	4
	BS200U.203N-0310-04A-DH	3.1	14	20	62	40	4
	BS200U.203N-0317-04A-DH	3.17	14	20	62	40	4
	BS200U.203N-0320-04A-DH	3.2	14	20	62	40	4
	BS200U.203N-0330-04A-DH	3.3	14	20	62	40	4
	BS200U.203N-0340-04A-DH	3.4	14	20	62	40	4
	BS200U.203N-0350-04A-DH	3.5	14	20	62	40	4
	BS200U.203N-0355-04A-DH	3.55	14	20	62	40	4
	BS200U.203N-0360-04A-DH	3.6	14	20	62	40	4
	BS200U.203N-0370-04A-DH	3.7	14	20	62	40	4
	BS200U.203N-0380-04A-DH	3.8	17	24	66	40	4
	BS200U.203N-0390-04A-DH	3.9	17	24	66	40	4
	BS200U.203N-0400-04A-DH	4	17	24	66	40	4
	BS200U.203N-0410-06A-DH	4.1	17	24	66	40	6
	BS200U.203N-0420-06A-DH	4.2	17	24	66	40	6
	BS200U.203N-0430-06A-DH	4.3	17	24	66	40	6
	BS200U.203N-0440-06A-DH	4.4	17	24	66	40	6
	BS200U.203N-0450-06A-DH	4.5	17	24	66	40	6
	BS200U.203N-0460-06A-DH	4.6	17	24	66	40	6
	BS200U.203N-0470-06A-DH	4.7	17	24	66	40	6
	BS200U.203N-0476-06A-DH	4.76	20	28	66	36	6
	BS200U.203N-0480-06A-DH	4.8	20	28	66	36	6
	BS200U.203N-0490-06A-DH	4.9	20	28	66	36	6
	BS200U.203N-0500-06A-DH	5	20	28	66	36	6
	BS200U.203N-0510-06A-DH	5.1	20	28	66	36	6
	BS200U.203N-0520-06A-DH	5.2	20	28	66	36	6
	BS200U.203N-0530-06A-DH	5.3	20	28	66	36	6
	BS200U.203N-0540-06A-DH	5.4	20	28	66	36	6
	BS200U.203N-0550-06A-DH	5.5	20	28	66	36	6
	BS200U.203N-0556-06A-DH	5.56	20	28	66	36	6
	BS200U.203N-0560-06A-DH	5.6	20	28	66	36	6
	BS200U.203N-0570-06A-DH	5.7	20	28	66	36	6
	BS200U.203N-0580-06A-DH	5.8	20	28	66	36	6
	BS200U.203N-0590-06A-DH	5.9	20	28	66	36	6
	BS200U.203N-0595-06A-DH	5.95	20	28	66	36	6

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③ HD：高性能刀具

BS200U.203N

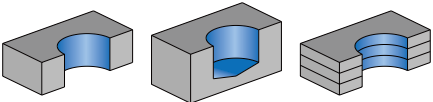
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

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材料适用性 ●第一选择 ○适用 □有限适用

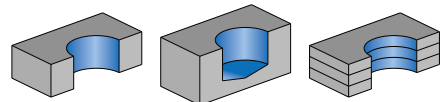
P	M	K	N	S	H	C
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	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.203N-0600-06A-DH	6	20	28	66	36	6
	BS200U.203N-0610-08A-DH	6.1	24	34	79	40	8
	BS200U.203N-0620-08A-DH	6.2	24	34	79	40	8
	BS200U.203N-0630-08A-DH	6.3	24	34	79	40	8
	BS200U.203N-0635-08A-DH	6.35	24	34	79	40	8
	BS200U.203N-0640-08A-DH	6.4	24	34	79	40	8
	BS200U.203N-0650-08A-DH	6.5	24	34	79	40	8
	BS200U.203N-0660-08A-DH	6.6	24	34	79	40	8
	BS200U.203N-0670-08A-DH	6.7	24	34	79	40	8
	BS200U.203N-0675-08A-DH	6.75	24	34	79	40	8
	BS200U.203N-0680-08A-DH	6.8	24	34	79	40	8
	BS200U.203N-0690-08A-DH	6.9	24	34	79	40	8
	BS200U.203N-0700-08A-DH	7	24	34	79	40	8
	BS200U.203N-0710-08A-DH	7.1	29	41	79	36	8
	BS200U.203N-0714-08A-DH	7.14	29	41	79	36	8
	BS200U.203N-0720-08A-DH	7.2	29	41	79	36	8
	BS200U.203N-0730-08A-DH	7.3	29	41	79	36	8
	BS200U.203N-0740-08A-DH	7.4	29	41	79	36	8
	BS200U.203N-0750-08A-DH	7.5	29	41	79	36	8
	BS200U.203N-0760-08A-DH	7.6	29	41	79	36	8
	BS200U.203N-0770-08A-DH	7.7	29	41	79	36	8
	BS200U.203N-0780-08A-DH	7.8	29	41	79	36	8
	BS200U.203N-0790-08A-DH	7.9	29	41	79	36	8
	BS200U.203N-0794-08A-DH	7.94	29	41	79	36	8
	BS200U.203N-0800-08A-DH	8	29	41	79	36	8
	BS200U.203N-0810-10A-DH	8.1	35	47	89	40	10
	BS200U.203N-0820-10A-DH	8.2	35	47	89	40	10
	BS200U.203N-0830-10A-DH	8.3	35	47	89	40	10
	BS200U.203N-0840-10A-DH	8.4	35	47	89	40	10
	BS200U.203N-0850-10A-DH	8.5	35	47	89	40	10
	BS200U.203N-0860-10A-DH	8.6	35	47	89	40	10
	BS200U.203N-0870-10A-DH	8.7	35	47	89	40	10
	BS200U.203N-0873-10A-DH	8.73	35	47	89	40	10
	BS200U.203N-0880-10A-DH	8.8	35	47	89	40	10
	BS200U.203N-0890-10A-DH	8.9	35	47	89	40	10

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③ HD：高性能刀具

HD

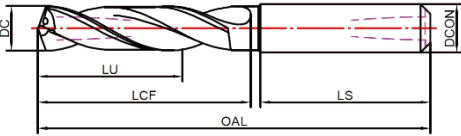
3XD

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6535HA

材料适用性

●第一选择 ○适用 □有限适用

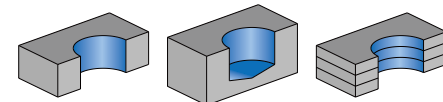
P	M	K	N	S	H	C
●	●	●				

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.203N-0900-10A-DH	9	35	47	89	40	10
	BS200U.203N-0910-10A-DH	9.1	35	47	89	40	10
	BS200U.203N-0920-10A-DH	9.2	35	47	89	40	10
	BS200U.203N-0930-10A-DH	9.3	35	47	89	40	10
	BS200U.203N-0940-10A-DH	9.4	35	47	89	40	10
	BS200U.203N-0950-10A-DH	9.5	35	47	89	40	10
	BS200U.203N-0952-10A-DH	9.52	35	47	89	40	10
	BS200U.203N-0960-10A-DH	9.6	35	47	89	40	10
	BS200U.203N-0970-10A-DH	9.7	35	47	89	40	10
	BS200U.203N-0980-10A-DH	9.8	35	47	89	40	10
	BS200U.203N-0990-10A-DH	9.9	35	47	89	40	10
	BS200U.203N-1000-10A-DH	10	35	47	89	40	10
	BS200U.203N-1010-12A-DH	10.1	40	55	102	45	12
	BS200U.203N-1020-12A-DH	10.2	40	55	102	45	12
	BS200U.203N-1030-12A-DH	10.3	40	55	102	45	12
	BS200U.203N-1032-12A-DH	10.32	40	55	102	45	12
	BS200U.203N-1040-12A-DH	10.4	40	55	102	45	12
	BS200U.203N-1050-12A-DH	10.5	40	55	102	45	12
	BS200U.203N-1060-12A-DH	10.6	40	55	102	45	12
	BS200U.203N-1070-12A-DH	10.7	40	55	102	45	12
	BS200U.203N-1080-12A-DH	10.8	40	55	102	45	12
	BS200U.203N-1090-12A-DH	10.9	40	55	102	45	12
	BS200U.203N-1100-12A-DH	11	40	55	102	45	12
	BS200U.203N-1110-12A-DH	11.1	40	55	102	45	12
	BS200U.203N-1111-12A-DH	11.11	40	55	102	45	12
	BS200U.203N-1130-12A-DH	11.3	40	55	102	45	12
	BS200U.203N-1140-12A-DH	11.4	40	55	102	45	12
	BS200U.203N-1150-12A-DH	11.5	40	55	102	45	12
	BS200U.203N-1160-12A-DH	11.6	40	55	102	45	12
	BS200U.203N-1170-12A-DH	11.7	40	55	102	45	12
	BS200U.203N-1180-12A-DH	11.8	40	55	102	45	12
	BS200U.203N-1190-12A-DH	11.9	40	55	102	45	12
	BS200U.203N-1200-12A-DH	12	40	55	102	45	12
	BS200U.203N-1210-14A-DH	12.1	43	60	107	45	14
	BS200U.203N-1220-14A-DH	12.2	43	60	107	45	14

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HD

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材料适用性

●第一选择 ○适用 □有限适用

P	M	K	N	S	H	C
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③ HD: 高性能刀具

BS200U.205W

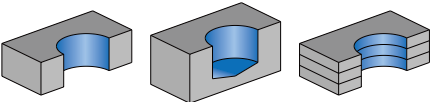
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205W-0300-04A-DH	3	23	28	66	36	4
	BS200U.205W-0310-04A-DH	3.1	23	28	66	36	4
	BS200U.205W-0317-04A-DH	3.17	23	28	66	36	4
	BS200U.205W-0320-04A-DH	3.2	23	28	66	36	4
	BS200U.205W-0330-04A-DH	3.3	23	28	66	36	4
	BS200U.205W-0340-04A-DH	3.4	23	28	66	36	4
	BS200U.205W-0350-04A-DH	3.5	23	28	66	36	4
	BS200U.205W-0360-04A-DH	3.6	23	28	66	36	4
	BS200U.205W-0370-04A-DH	3.7	23	28	66	36	4
	BS200U.205W-0390-04A-DH	3.9	29	36	74	36	4
	BS200U.205W-0400-04A-DH	4	29	36	74	36	4
	BS200U.205W-0410-06A-DH	4.1	29	36	74	36	6
	BS200U.205W-0420-06A-DH	4.2	29	36	74	36	6
	BS200U.205W-0430-06A-DH	4.3	29	36	74	36	6
	BS200U.205W-0440-06A-DH	4.4	29	36	74	36	6
	BS200U.205W-0450-06A-DH	4.5	29	36	74	36	6
	BS200U.203W-0455-06A-DH	4.55	29	36	74	36	6
	BS200U.205W-0460-06A-DH	4.6	29	36	74	36	6
	BS200U.205W-0480-06A-DH	4.8	35	44	82	36	6
	BS200U.205W-0490-06A-DH	4.9	35	44	82	36	6
	BS200U.205W-0500-06A-DH	5	35	44	82	36	6
	BS200U.205W-0510-06A-DH	5.1	35	44	82	36	6
	BS200U.205W-0516-06A-DH	5.16	35	44	82	36	6
	BS200U.205W-0520-06A-DH	5.2	35	44	82	36	6
	BS200U.205W-0530-06A-DH	5.3	35	44	82	36	6
	BS200U.205W-0540-06A-DH	5.4	35	44	82	36	6
	BS200U.205W-0550-06A-DH	5.5	35	44	82	36	6
	BS200U.205W-0555-06A-DH	5.55	35	44	82	36	6
	BS200U.205W-0556-06A-DH	5.56	35	44	82	36	6
	BS200U.205W-0560-06A-DH	5.6	35	44	82	36	6
	BS200U.205W-0570-06A-DH	5.7	35	44	82	36	6
	BS200U.205W-0580-06A-DH	5.8	35	44	82	36	6
	BS200U.205W-0590-06A-DH	5.9	35	44	82	36	6
	BS200U.205W-0595-06A-DH	5.95	35	44	82	36	6
	BS200U.205W-0600-06A-DH	6	35	44	82	36	6

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.205W

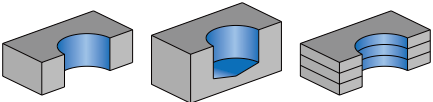
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

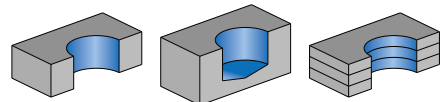
P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205W-0610-08A-DH	6.1	43	53	91	36	8
	BS200U.205W-0620-08A-DH	6.2	43	53	91	36	8
	BS200U.205W-0630-08A-DH	6.3	43	53	91	36	8
	BS200U.205W-0635-08A-DH	6.35	43	53	91	36	8
	BS200U.205W-0640-08A-DH	6.4	43	53	91	36	8
	BS200U.205W-0650-08A-DH	6.5	43	53	91	36	8
	BS200U.205W-0660-08A-DH	6.6	43	53	91	36	8
	BS200U.205W-0670-08A-DH	6.7	43	53	91	36	8
	BS200U.205W-0675-08A-DH	6.75	43	53	91	36	8
	BS200U.205W-0680-08A-DH	6.8	43	53	91	36	8
	BS200U.205W-0690-08A-DH	6.9	43	53	91	36	8
	BS200U.205W-0700-08A-DH	7	43	53	91	36	8
	BS200U.205W-0710-08A-DH	7.1	43	53	91	36	8
	BS200U.205W-0714-08A-DH	7.14	43	53	91	36	8
	BS200U.205W-0720-08A-DH	7.2	43	53	91	36	8
	BS200U.205W-0730-08A-DH	7.3	43	53	91	36	8
	BS200U.205W-0740-08A-DH	7.4	43	53	91	36	8
	BS200U.205W-0750-08A-DH	7.5	43	53	91	36	8
	BS200U.205W-0754-08A-DH	7.54	43	53	91	36	8
	BS200U.205W-0770-08A-DH	7.7	43	53	91	36	8
	BS200U.205W-0780-08A-DH	7.8	43	53	91	36	8
	BS200U.205W-0790-08A-DH	7.9	43	53	91	36	8
	BS200U.205W-0794-08A-DH	7.94	43	53	91	36	8
	BS200U.205W-0800-08A-DH	8	43	53	91	36	8
	BS200U.205W-0810-10A-DH	8.1	49	61	103	40	10
	BS200U.205W-0815-10A-DH	8.15	49	61	103	40	10
	BS200U.205W-0820-10A-DH	8.2	49	61	103	40	10
	BS200U.205W-0830-10A-DH	8.3	49	61	103	40	10
	BS200U.205W-0833-10A-DH	8.33	49	61	103	40	10
	BS200U.205W-0840-10A-DH	8.4	49	61	103	40	10
	BS200U.205W-0850-10A-DH	8.5	49	61	103	40	10
	BS200U.205W-0860-10A-DH	8.6	49	61	103	40	10
	BS200U.205W-0870-10A-DH	8.7	49	61	103	40	10
	BS200U.205W-0873-10A-DH	8.73	49	61	103	40	10
	BS200U.205W-0880-10A-DH	8.8	49	61	103	40	10

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

HD

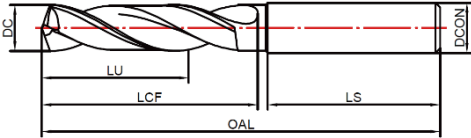
5XD

DIN
6535HA

材料适用性

●第一选择 ○适用 □有限适用

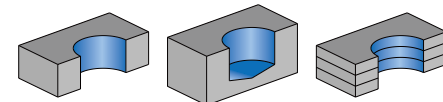
P	M	K	N	S	H	C
●	●	●				

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205W-0890-10A-DH	8.9	49	61	103	40	10
	BS200U.205W-0900-10A-DH	9	49	61	103	40	10
	BS200U.205W-0910-10A-DH	9.1	49	61	103	40	10
	BS200U.205W-0920-10A-DH	9.2	49	61	103	40	10
	BS200U.205W-0930-10A-DH	9.3	49	61	103	40	10
	BS200U.205W-0940-10A-DH	9.4	49	61	103	40	10
	BS200U.205W-0950-10A-DH	9.5	49	61	103	40	10
	BS200U.205W-0952-10A-DH	9.52	49	61	103	40	10
	BS200U.205W-0955-10A-DH	9.55	49	61	103	40	10
	BS200U.205W-0960-10A-DH	9.6	49	61	103	40	10
	BS200U.205W-0980-10A-DH	9.8	49	61	103	40	10
	BS200U.205W-0990-10A-DH	9.9	49	61	103	40	10
	BS200U.205W-1000-10A-DH	10	49	61	103	40	10
	BS200U.205W-1010-12A-DH	10.1	56	71	118	45	12
	BS200U.205W-1020-12A-DH	10.2	56	71	118	45	12
	BS200U.205W-1030-12A-DH	10.3	56	71	118	45	12
	BS200U.205W-1032-12A-DH	10.32	56	71	118	45	12
	BS200U.205W-1040-12A-DH	10.4	56	71	118	45	12
	BS200U.205W-1050-12A-DH	10.5	56	71	118	45	12
	BS200U.205W-1060-12A-DH	10.6	56	71	118	45	12
	BS200U.205W-1070-12A-DH	10.7	56	71	118	45	12
	BS200U.205W-1071-12A-DH	10.71	56	71	118	45	12
	BS200U.205W-1080-12A-DH	10.8	56	71	118	45	12
	BS200U.205W-1090-12A-DH	10.9	56	71	118	45	12
	BS200U.205W-1100-12A-DH	11	56	71	118	45	12
	BS200U.205W-1110-12A-DH	11.1	56	71	118	45	12
	BS200U.205W-1120-12A-DH	11.2	56	71	118	45	12
	BS200U.205W-1130-12A-DH	11.3	56	71	118	45	12
	BS200U.205W-1150-12A-DH	11.5	56	71	118	45	12
	BS200U.205W-1170-12A-DH	11.7	56	71	118	45	12
	BS200U.205W-1180-12A-DH	11.8	56	71	118	45	12
	BS200U.205W-1200-12A-DH	12	56	71	118	45	12
	BS200U.205W-1210-14A-DH	12.1	60	77	124	45	14
	BS200U.205W-1220-14A-DH	12.2	60	77	124	45	14
	BS200U.205W-1230-14A-DH	12.3	60	77	124	45	14

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

HD

5XD

DIN
6535HA

材料适用性

●第一选择 ○适用 □有限适用

P	M	K	N	S	H	C
●	●	●				

[illegible]

注: ① 样本规格以外的需求(特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.205N

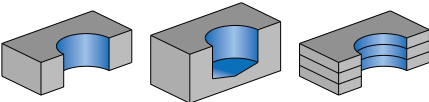
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205N-0300-04A-DH	3	23	28	66	36	4
	BS200U.205N-0310-04A-DH	3.1	23	28	66	36	4
	BS200U.205N-0317-04A-DH	3.17	23	28	66	36	4
	BS200U.205N-0320-04A-DH	3.2	23	28	66	36	4
	BS200U.205N-0330-04A-DH	3.3	23	28	66	36	4
	BS200U.205N-0340-04A-DH	3.4	23	28	66	36	4
	BS200U.205N-0350-04A-DH	3.5	23	28	66	36	4
	BS200U.205N-0360-04A-DH	3.6	23	28	66	36	4
	BS200U.205N-0370-04A-DH	3.7	23	28	66	36	4
	BS200U.205N-0380-04A-DH	3.8	29	36	74	36	4
	BS200U.205N-0390-04A-DH	3.9	29	36	74	36	4
	BS200U.205N-0400-04A-DH	4	29	36	74	36	4
	BS200U.205N-0410-06A-DH	4.1	29	36	74	36	6
	BS200U.205N-0420-06A-DH	4.2	29	36	74	36	6
	BS200U.205N-0430-06A-DH	4.3	29	36	74	36	6
	BS200U.205N-0440-06A-DH	4.4	29	36	74	36	6
	BS200U.205N-0450-06A-DH	4.5	29	36	74	36	6
	BS200U.203N-0455-06A-DH	4.55	29	36	74	36	6
	BS200U.205N-0460-06A-DH	4.6	29	36	74	36	6
	BS200U.205N-0470-06A-DH	4.7	29	36	74	36	6
	BS200U.205N-0480-06A-DH	4.8	35	44	82	36	6
	BS200U.205N-0490-06A-DH	4.9	35	44	82	36	6
	BS200U.205N-0500-06A-DH	5	35	44	82	36	6
	BS200U.205N-0510-06A-DH	5.1	35	44	82	36	6
	BS200U.205N-0516-06A-DH	5.16	35	44	82	36	6
	BS200U.205N-0520-06A-DH	5.2	35	44	82	36	6
	BS200U.205N-0530-06A-DH	5.3	35	44	82	36	6
	BS200U.205N-0540-06A-DH	5.4	35	44	82	36	6
	BS200U.205N-0550-06A-DH	5.5	35	44	82	36	6
	BS200U.205N-0555-06A-DH	5.55	35	44	82	36	6
	BS200U.205N-0556-06A-DH	5.56	35	44	82	36	6
	BS200U.205N-0560-06A-DH	5.6	35	44	82	36	6
	BS200U.205N-0570-06A-DH	5.7	35	44	82	36	6
	BS200U.205N-0580-06A-DH	5.8	35	44	82	36	6
	BS200U.205N-0590-06A-DH	5.9	35	44	82	36	6

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.205N

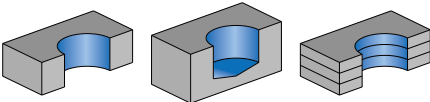
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205N-0595-06A-DH	5.95	35	44	82	36	6
	BS200U.205N-0600-06A-DH	6	35	44	82	36	6
	BS200U.205N-0610-08A-DH	6.1	43	53	91	36	8
	BS200U.205N-0620-08A-DH	6.2	43	53	91	36	8
	BS200U.205N-0630-08A-DH	6.3	43	53	91	36	8
	BS200U.205N-0635-08A-DH	6.35	43	53	91	36	8
	BS200U.205N-0640-08A-DH	6.4	43	53	91	36	8
	BS200U.205N-0650-08A-DH	6.5	43	53	91	36	8
	BS200U.205N-0660-08A-DH	6.6	43	53	91	36	8
	BS200U.205N-0670-08A-DH	6.7	43	53	91	36	8
	BS200U.205N-0675-08A-DH	6.75	43	53	91	36	8
	BS200U.205N-0680-08A-DH	6.8	43	53	91	36	8
	BS200U.205N-0690-08A-DH	6.9	43	53	91	36	8
	BS200U.205N-0700-08A-DH	7	43	53	91	36	8
	BS200U.205N-0710-08A-DH	7.1	43	53	91	36	8
	BS200U.205N-0714-08A-DH	7.14	43	53	91	36	8
	BS200U.205N-0720-08A-DH	7.2	43	53	91	36	8
	BS200U.205N-0730-08A-DH	7.3	43	53	91	36	8
	BS200U.205N-0740-08A-DH	7.4	43	53	91	36	8
	BS200U.205N-0750-08A-DH	7.5	43	53	91	36	8
	BS200U.205N-0754-08A-DH	7.54	43	53	91	36	8
	BS200U.205N-0770-08A-DH	7.7	43	53	91	36	8
	BS200U.205N-0780-08A-DH	7.8	43	53	91	36	8
	BS200U.205N-0790-08A-DH	7.9	43	53	91	36	8
	BS200U.205N-0794-08A-DH	7.94	43	53	91	36	8
	BS200U.205N-0800-08A-DH	8	43	53	91	36	8
	BS200U.205N-0810-10A-DH	8.1	49	61	103	40	10
	BS200U.205N-0815-10A-DH	8.15	49	61	103	40	10
	BS200U.205N-0820-10A-DH	8.2	49	61	103	40	10
	BS200U.205N-0830-10A-DH	8.3	49	61	103	40	10
	BS200U.205N-0833-10A-DH	8.33	49	61	103	40	10
	BS200U.205N-0840-10A-DH	8.4	49	61	103	40	10
	BS200U.205N-0850-10A-DH	8.5	49	61	103	40	10
	BS200U.205N-0860-10A-DH	8.6	49	61	103	40	10
	BS200U.205N-0870-10A-DH	8.7	49	61	103	40	10

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.205N

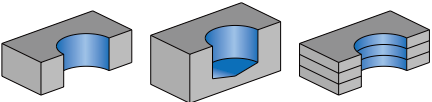
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205N-0873-10A-DH	8.73	49	61	103	40	10
	BS200U.205N-0880-10A-DH	8.8	49	61	103	40	10
	BS200U.205N-0900-10A-DH	9	49	61	103	40	10
	BS200U.205N-0910-10A-DH	9.1	49	61	103	40	10
	BS200U.205N-0920-10A-DH	9.2	49	61	103	40	10
	BS200U.205N-0930-10A-DH	9.3	49	61	103	40	10
	BS200U.205N-0940-10A-DH	9.4	49	61	103	40	10
	BS200U.205N-0950-10A-DH	9.5	49	61	103	40	10
	BS200U.205N-0952-10A-DH	9.52	49	61	103	40	10
	BS200U.205N-0955-10A-DH	9.55	49	61	103	40	10
	BS200U.205N-0960-10A-DH	9.6	49	61	103	40	10
	BS200U.205N-0980-10A-DH	9.8	49	61	103	40	10
	BS200U.205N-0990-10A-DH	9.9	49	61	103	40	10
	BS200U.205N-1000-10A-DH	10	49	61	103	40	10
	BS200U.205N-1010-12A-DH	10.1	56	71	118	45	12
	BS200U.205N-1020-12A-DH	10.2	56	71	118	45	12
	BS200U.205N-1030-12A-DH	10.3	56	71	118	45	12
	BS200U.205N-1032-12A-DH	10.32	56	71	118	45	12
	BS200U.205N-1040-12A-DH	10.4	56	71	118	45	12
	BS200U.205N-1050-12A-DH	10.5	56	71	118	45	12
	BS200U.205N-1060-12A-DH	10.6	56	71	118	45	12
	BS200U.205N-1070-12A-DH	10.7	56	71	118	45	12
	BS200U.205N-1071-12A-DH	10.71	56	71	118	45	12
	BS200U.205N-1080-12A-DH	10.8	56	71	118	45	12
	BS200U.205N-1090-12A-DH	10.9	56	71	118	45	12
	BS200U.205N-1100-12A-DH	11	56	71	118	45	12
	BS200U.205N-1110-12A-DH	11.1	56	71	118	45	12
	BS200U.205N-1130-12A-DH	11.3	56	71	118	45	12
	BS200U.205N-1140-12A-DH	11.4	56	71	118	45	12
	BS200U.205N-1150-12A-DH	11.5	56	71	118	45	12
	BS200U.205N-1160-12A-DH	11.6	56	71	118	45	12
	BS200U.205N-1170-12A-DH	11.7	56	71	118	45	12
	BS200U.205N-1180-12A-DH	11.8	56	71	118	45	12
	BS200U.205N-1190-12A-DH	11.9	56	71	118	45	12
	BS200U.205N-1200-12A-DH	12	56	71	118	45	12

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS200U.205N

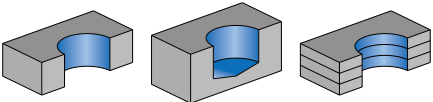
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS200U.205N-1210-14A-DH	12.1	60	77	124	45	14
	BS200U.205N-1220-14A-DH	12.2	60	77	124	45	14
	BS200U.205N-1230-14A-DH	12.3	60	77	124	45	14
	BS200U.205N-1250-14A-DH	12.5	60	77	124	45	14
	BS200U.205N-1260-14A-DH	12.6	60	77	124	45	14
	BS200U.205N-1270-14A-DH	12.7	60	77	124	45	14
	BS200U.205N-1280-14A-DH	12.8	60	77	124	45	14
	BS200U.205N-1300-14A-DH	13	60	77	124	45	14
	BS200U.205N-1310-14A-DH	13.1	60	77	124	45	14
	BS200U.205N-1325-14A-DH	13.25	60	77	124	45	14
	BS200U.205N-1350-14A-DH	13.5	60	77	124	45	14
	BS200U.205N-1375-14A-DH	13.75	60	77	124	45	14
	BS200U.205N-1380-14A-DH	13.8	60	77	124	45	14
	BS200U.205N-1389-14A-DH	13.89	60	77	124	45	14
	BS200U.205N-1400-14A-DH	14	60	77	124	45	14
	BS200U.205N-1425-16A-DH	14.25	63	83	133	48	16
	BS200U.205N-1429-16A-DH	14.29	63	83	133	48	16
	BS200U.205N-1450-16A-DH	14.5	63	83	133	48	16
	BS200U.205N-1480-16A-DH	14.8	63	83	133	48	16
	BS200U.205N-1500-16A-DH	15	63	83	133	48	16
	BS200U.205N-1550-16A-DH	15.5	63	83	133	48	16
	BS200U.205N-1580-16A-DH	15.8	63	83	133	48	16
	BS200U.205N-1600-16A-DH	16	63	83	133	48	16

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS202U.205W

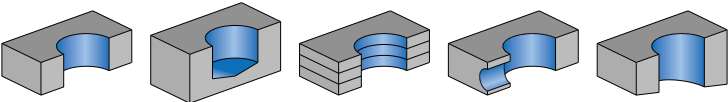
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性 ●第一选择 ○适用 □有限适用

P	M	K	N	S	H	C
●	●	●	●	●	□	□

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.205W-0300-04A-DH	3	23	28	66	36	4
	BS202U.205W-0310-04A-DH	3.1	23	28	66	36	4
	BS202U.205W-0317-04A-DH	3.17	23	28	66	36	4
	BS202U.205W-0320-04A-DH	3.2	23	28	66	36	4
	BS202U.205W-0330-04A-DH	3.3	23	28	66	36	4
	BS202U.205W-0340-04A-DH	3.4	23	28	66	36	4
	BS202U.205W-0350-04A-DH	3.5	23	28	66	36	4
	BS202U.205W-0360-04A-DH	3.6	23	28	66	36	4
	BS202U.205W-0370-04A-DH	3.7	23	28	66	36	4
	BS202U.205W-0390-04A-DH	3.9	29	36	74	36	4
	BS202U.205W-0400-04A-DH	4	29	36	74	36	4
	BS202U.205W-0410-06A-DH	4.1	29	36	74	36	6
	BS202U.205W-0420-06A-DH	4.2	29	36	74	36	6
	BS202U.205W-0430-06A-DH	4.3	29	36	74	36	6
	BS202U.205W-0440-06A-DH	4.4	29	36	74	36	6
	BS202U.205W-0450-06A-DH	4.5	29	36	74	36	6
	BS202U.203W-0455-06A-DH	4.55	29	36	74	36	6
	BS202U.205W-0460-06A-DH	4.6	29	36	74	36	6
	BS202U.205W-0480-06A-DH	4.8	35	44	82	36	6
	BS202U.205W-0490-06A-DH	4.9	35	44	82	36	6
	BS202U.205W-0500-06A-DH	5	35	44	82	36	6
	BS202U.205W-0510-06A-DH	5.1	35	44	82	36	6
	BS202U.205W-0516-06A-DH	5.16	35	44	82	36	6
	BS202U.205W-0520-06A-DH	5.2	35	44	82	36	6
	BS202U.205W-0530-06A-DH	5.3	35	44	82	36	6
	BS202U.205W-0540-06A-DH	5.4	35	44	82	36	6
	BS202U.205W-0550-06A-DH	5.5	35	44	82	36	6
	BS202U.205W-0555-06A-DH	5.55	35	44	82	36	6
	BS202U.205W-0556-06A-DH	5.56	35	44	82	36	6
	BS202U.205W-0560-06A-DH	5.6	35	44	82	36	6
	BS202U.205W-0570-06A-DH	5.7	35	44	82	36	6
	BS202U.205W-0580-06A-DH	5.8	35	44	82	36	6
	BS202U.205W-0590-06A-DH	5.9	35	44	82	36	6
	BS202U.205W-0595-06A-DH	5.95	35	44	82	36	6
	BS202U.205W-0600-06A-DH	6	35	44	82	36	6

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS202U.205W

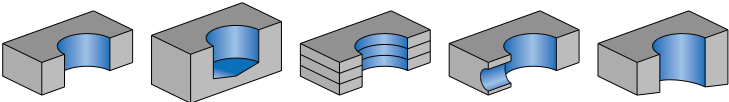
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA

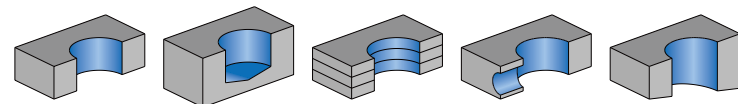


材料适用性 ●第一选择 ○适用 □有限适用

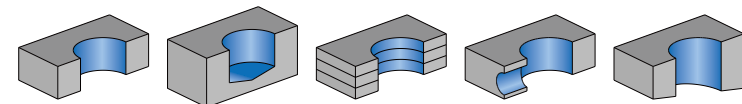
P	M	K	N	S	H	C
●	●	●	●	●	□	□

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.205W-0610-08A-DH	6.1	43	53	91	36	8
	BS202U.205W-0620-08A-DH	6.2	43	53	91	36	8
	BS202U.205W-0630-08A-DH	6.3	43	53	91	36	8
	BS202U.205W-0635-08A-DH	6.35	43	53	91	36	8
	BS202U.205W-0640-08A-DH	6.4	43	53	91	36	8
	BS202U.205W-0650-08A-DH	6.5	43	53	91	36	8
	BS202U.205W-0660-08A-DH	6.6	43	53	91	36	8
	BS202U.205W-0670-08A-DH	6.7	43	53	91	36	8
	BS202U.205W-0675-08A-DH	6.75	43	53	91	36	8
	BS202U.205W-0680-08A-DH	6.8	43	53	91	36	8
	BS202U.205W-0690-08A-DH	6.9	43	53	91	36	8
	BS202U.205W-0700-08A-DH	7	43	53	91	36	8
	BS202U.205W-0710-08A-DH	7.1	43	53	91	36	8
	BS202U.205W-0714-08A-DH	7.14	43	53	91	36	8
	BS202U.205W-0720-08A-DH	7.2	43	53	91	36	8
	BS202U.205W-0730-08A-DH	7.3	43	53	91	36	8
	BS202U.205W-0740-08A-DH	7.4	43	53	91	36	8
	BS202U.205W-0750-08A-DH	7.5	43	53	91	36	8
	BS202U.205W-0754-08A-DH	7.54	43	53	91	36	8
	BS202U.205W-0770-08A-DH	7.7	43	53	91	36	8
	BS202U.205W-0780-08A-DH	7.8	43	53	91	36	8
	BS202U.205W-0790-08A-DH	7.9	43	53	91	36	8
	BS202U.205W-0794-08A-DH	7.94	43	53	91	36	8
	BS202U.205W-0800-08A-DH	8	43	53	91	36	8
	BS202U.205W-0810-10A-DH	8.1	49	61	103	40	10
	BS202U.205W-0815-10A-DH	8.15	49	61	103	40	10
	BS202U.205W-0820-10A-DH	8.2	49	61	103	40	10
	BS202U.205W-0830-10A-DH	8.3	49	61	103	40	10
	BS202U.205W-0833-10A-DH	8.33	49	61	103	40	10
	BS202U.205W-0840-10A-DH	8.4	49	61	103	40	10
	BS202U.205W-0850-10A-DH	8.5	49	61	103	40	10
	BS202U.205W-0860-10A-DH	8.6	49	61	103	40	10
	BS202U.205W-0870-10A-DH	8.7	49	61	103	40	10
	BS202U.205W-0873-10A-DH	8.73	49	61	103	40	10
	BS202U.205W-0880-10A-DH	8.8	49	61	103	40	10

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具



P	M	K	N	S	H	C
●	●	●				



P	M	K	N	S	H	C
●	●	●				

BS202U.205N

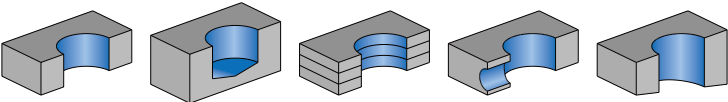
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性

● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	●	●	□	□

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.205N-0300-04A-DH	3	23	28	66	36	4
	BS202U.205N-0310-04A-DH	3.1	23	28	66	36	4
	BS202U.205N-0317-04A-DH	3.17	23	28	66	36	4
	BS202U.205N-0320-04A-DH	3.2	23	28	66	36	4
	BS202U.205N-0330-04A-DH	3.3	23	28	66	36	4
	BS202U.205N-0340-04A-DH	3.4	23	28	66	36	4
	BS202U.205N-0350-04A-DH	3.5	23	28	66	36	4
	BS202U.205N-0360-04A-DH	3.6	23	28	66	36	4
	BS202U.205N-0370-04A-DH	3.7	23	28	66	36	4
	BS202U.205N-0380-04A-DH	3.8	29	36	74	36	4
	BS202U.205N-0390-04A-DH	3.9	29	36	74	36	4
	BS202U.205N-0400-04A-DH	4	29	36	74	36	4
	BS202U.205N-0410-06A-DH	4.1	29	36	74	36	6
	BS202U.205N-0420-06A-DH	4.2	29	36	74	36	6
	BS202U.205N-0430-06A-DH	4.3	29	36	74	36	6
	BS202U.205N-0440-06A-DH	4.4	29	36	74	36	6
	BS202U.205N-0450-06A-DH	4.5	29	36	74	36	6
	BS202U.203N-0455-06A-DH	4.55	29	36	74	36	6
	BS202U.205N-0460-06A-DH	4.6	29	36	74	36	6
	BS202U.205N-0470-06A-DH	4.7	29	36	74	36	6
	BS202U.205N-0480-06A-DH	4.8	35	44	82	36	6
	BS202U.205N-0490-06A-DH	4.9	35	44	82	36	6
	BS202U.205N-0500-06A-DH	5	35	44	82	36	6
	BS202U.205N-0510-06A-DH	5.1	35	44	82	36	6
	BS202U.205N-0516-06A-DH	5.16	35	44	82	36	6
	BS202U.205N-0520-06A-DH	5.2	35	44	82	36	6
	BS202U.205N-0530-06A-DH	5.3	35	44	82	36	6
	BS202U.205N-0540-06A-DH	5.4	35	44	82	36	6
	BS202U.205N-0550-06A-DH	5.5	35	44	82	36	6
	BS202U.205N-0555-06A-DH	5.55	35	44	82	36	6
	BS202U.205N-0556-06A-DH	5.56	35	44	82	36	6
	BS202U.205N-0560-06A-DH	5.6	35	44	82	36	6
	BS202U.205N-0570-06A-DH	5.7	35	44	82	36	6
	BS202U.205N-0580-06A-DH	5.8	35	44	82	36	6
	BS202U.205N-0590-06A-DH	5.9	35	44	82	36	6

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS202U.205N

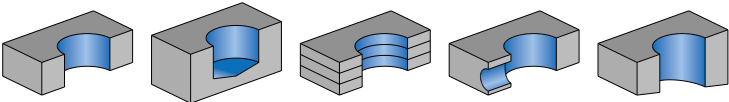
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

5XD

DIN
6535HA



材料适用性

● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	●	●	□	□

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.205N-0595-06A-DH	5.95	35	44	82	36	6
	BS202U.205N-0600-06A-DH	6	35	44	82	36	6
	BS202U.205N-0610-08A-DH	6.1	43	53	91	36	8
	BS202U.205N-0620-08A-DH	6.2	43	53	91	36	8
	BS202U.205N-0630-08A-DH	6.3	43	53	91	36	8
	BS202U.205N-0635-08A-DH	6.35	43	53	91	36	8
	BS202U.205N-0640-08A-DH	6.4	43	53	91	36	8
	BS202U.205N-0650-08A-DH	6.5	43	53	91	36	8
	BS202U.205N-0660-08A-DH	6.6	43	53	91	36	8
	BS202U.205N-0670-08A-DH	6.7	43	53	91	36	8
	BS202U.205N-0675-08A-DH	6.75	43	53	91	36	8
	BS202U.205N-0680-08A-DH	6.8	43	53	91	36	8
	BS202U.205N-0690-08A-DH	6.9	43	53	91	36	8
	BS202U.205N-0700-08A-DH	7	43	53	91	36	8
	BS202U.205N-0710-08A-DH	7.1	43	53	91	36	8
	BS202U.205N-0714-08A-DH	7.14	43	53	91	36	8
	BS202U.205N-0720-08A-DH	7.2	43	53	91	36	8
	BS202U.205N-0730-08A-DH	7.3	43	53	91	36	8
	BS202U.205N-0740-08A-DH	7.4	43	53	91	36	8
	BS202U.205N-0750-08A-DH	7.5	43	53	91	36	8
	BS202U.205N-0754-08A-DH	7.54	43	53	91	36	8
	BS202U.205N-0770-08A-DH	7.7	43	53	91	36	8
	BS202U.205N-0780-08A-DH	7.8	43	53	91	36	8
	BS202U.205N-0790-08A-DH	7.9	43	53	91	36	8
	BS202U.205N-0794-08A-DH	7.94	43	53	91	36	8
	BS202U.205N-0800-08A-DH	8	43	53	91	36	8
	BS202U.205N-0810-10A-DH	8.1	49	61	103	40	10
	BS202U.205N-0815-10A-DH	8.15	49	61	103	40	10
	BS202U.205N-0820-10A-DH	8.2	49	61	103	40	10
	BS202U.205N-0830-10A-DH	8.3	49	61	103	40	10
	BS202U.205N-0833-10A-DH	8.33	49	61	103	40	10
	BS202U.205N-0840-10A-DH	8.4	49	61	103	40	10
	BS202U.205N-0850-10A-DH	8.5	49	61	103	40	10
	BS202U.205N-0860-10A-DH	8.6	49	61	103	40	10
	BS202U.205N-0870-10A-DH	8.7	49	61	103	40	10

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS202U.208N

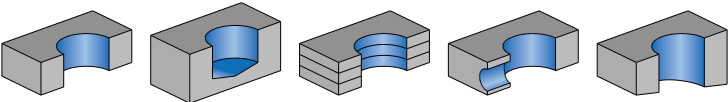
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

8XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.208N-0300-04A-DH	3	33	40	78	36	4
	BS202U.208N-0310-04A-DH	3.1	33	40	78	36	4
	BS202U.208N-0317-04A-DH	3.17	33	40	78	36	4
	BS202U.208N-0320-04A-DH	3.2	33	40	78	36	4
	BS202U.208N-0330-04A-DH	3.3	33	40	78	36	4
	BS202U.208N-0340-04A-DH	3.4	33	40	78	36	4
	BS202U.208N-0345-04A-DH	3.45	33	40	78	36	4
	BS202U.208N-0350-04A-DH	3.5	33	40	78	36	4
	BS202U.208N-0357-04A-DH	3.57	33	40	78	36	4
	BS202U.208N-0360-04A-DH	3.6	33	40	78	36	4
	BS202U.208N-0370-04A-DH	3.7	33	40	78	36	4
	BS202U.208N-0380-04A-DH	3.8	41	49	87	36	4
	BS202U.208N-0390-04A-DH	3.9	41	49	87	36	4
	BS202U.208N-0397-04A-DH	3.97	41	49	87	36	4
	BS202U.208N-0400-04A-DH	4	41	49	87	36	4
	BS202U.208N-0410-06A-DH	4.1	41	49	87	36	6
	BS202U.208N-0420-06A-DH	4.2	41	49	87	36	6
	BS202U.208N-0430-06A-DH	4.3	41	49	87	36	6
	BS202U.208N-0440-06A-DH	4.4	41	49	87	36	6
	BS202U.208N-0450-06A-DH	4.5	41	49	87	36	6
	BS202U.208N-0460-06A-DH	4.6	41	49	87	36	6
	BS202U.208N-0470-06A-DH	4.7	41	49	87	36	6
	BS202U.208N-0476-06A-DH	4.76	48	56	94	36	6
	BS202U.208N-0480-06A-DH	4.8	48	56	94	36	6
	BS202U.208N-0490-06A-DH	4.9	48	56	94	36	6
	BS202U.208N-0500-06A-DH	5	48	56	94	36	6
	BS202U.208N-0510-06A-DH	5.1	48	56	94	36	6
	BS202U.208N-0516-06A-DH	5.16	48	56	94	36	6
	BS202U.208N-0520-06A-DH	5.2	48	56	94	36	6
	BS202U.208N-0540-06A-DH	5.4	48	56	94	36	6
	BS202U.208N-0550-06A-DH	5.5	48	56	94	36	6
	BS202U.208N-0556-06A-DH	5.56	48	56	94	36	6
	BS202U.208N-0560-06A-DH	5.6	48	56	94	36	6
	BS202U.208N-0570-06A-DH	5.7	48	56	94	36	6
	BS202U.208N-0580-06A-DH	5.8	48	56	94	36	6

注：① 样本规格以外的需求（特殊直径和长径比等），提供非标订制
② 切削参数请参考本部分样本的末页
③ HD：高性能刀具

BS202U.208N

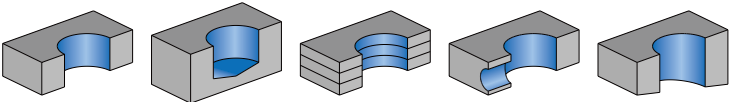
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

8XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.208N-0590-06A-DH	5.9	48	56	94	36	6
	BS202U.208N-0600-06A-DH	6	48	56	94	36	6
	BS202U.208N-0610-08A-DH	6.1	57	67	105	36	8
	BS202U.208N-0620-08A-DH	6.2	57	67	105	36	8
	BS202U.208N-0630-08A-DH	6.3	57	67	105	36	8
	BS202U.208N-0635-08A-DH	6.35	57	67	105	36	8
	BS202U.208N-0640-08A-DH	6.4	57	67	105	36	8
	BS202U.208N-0650-08A-DH	6.5	57	67	105	36	8
	BS202U.208N-0660-08A-DH	6.6	57	67	105	36	8
	BS202U.208N-0670-08A-DH	6.7	57	67	105	36	8
	BS202U.208N-0675-08A-DH	6.75	57	67	105	36	8
	BS202U.208N-0680-08A-DH	6.8	57	67	105	36	8
	BS202U.208N-0690-08A-DH	6.9	57	67	105	36	8
	BS202U.208N-0700-08A-DH	7	57	67	105	36	8
	BS202U.208N-0714-08A-DH	7.14	64	74	113	36	8
	BS202U.208N-0730-08A-DH	7.3	64	74	113	36	8
	BS202U.208N-0740-08A-DH	7.4	64	74	113	36	8
	BS202U.208N-0750-08A-DH	7.5	64	74	113	36	8
	BS202U.208N-0760-08A-DH	7.6	64	74	113	36	8
	BS202U.208N-0770-08A-DH	7.7	64	74	113	36	8
	BS202U.208N-0780-08A-DH	7.8	64	74	113	36	8
	BS202U.208N-0794-08A-DH	7.94	64	74	113	36	8
	BS202U.208N-0800-08A-DH	8	64	74	113	36	8
	BS202U.208N-0810-10A-DH	8.1	80	92	135	40	10
	BS202U.208N-0820-10A-DH	8.2	80	92	135	40	10
	BS202U.208N-0830-10A-DH	8.3	80	92	135	40	10
	BS202U.208N-0840-10A-DH	8.4	80	92	135	40	10
	BS202U.208N-0850-10A-DH	8.5	80	92	135	40	10
	BS202U.208N-0860-10A-DH	8.6	80	92	135	40	10
	BS202U.208N-0870-10A-DH	8.7	80	92	135	40	10
	BS202U.208N-0873-10A-DH	8.73	80	92	135	40	10
	BS202U.208N-0880-10A-DH	8.8	80	92	135	40	10
	BS202U.208N-0900-10A-DH	9	80	92	135	40	10
	BS202U.208N-0910-10A-DH	9.1	80	92	135	40	10
	BS202U.208N-0920-10A-DH	9.2	80	92	135	40	10

注：① 样本规格以外的需求（特殊直径和长径比等），提供非标订制
② 切削参数请参考本部分样本的末页
③ HD：高性能刀具

BS202U.208N

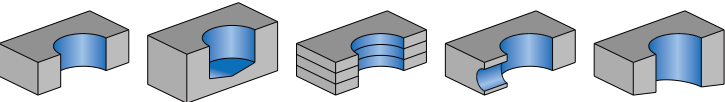
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

8XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.208N-0930-10A-DH	9.3	80	92	135	40	10
	BS202U.208N-0940-10A-DH	9.4	80	92	135	40	10
	BS202U.208N-0950-10A-DH	9.5	80	92	135	40	10
	BS202U.208N-0952-10A-DH	9.52	80	92	135	40	10
	BS202U.208N-0960-10A-DH	9.6	80	92	135	40	10
	BS202U.208N-0970-10A-DH	9.7	80	92	135	40	10
	BS202U.208N-0980-10A-DH	9.8	80	92	135	40	10
	BS202U.208N-0990-10A-DH	9.9	80	92	135	40	10
	BS202U.208N-0992-10A-DH	9.92	80	92	135	40	10
	BS202U.208N-1000-10A-DH	10	80	92	135	40	10
	BS202U.208N-1010-12A-DH	10.1	96	110	158	45	12
	BS202U.208N-1020-12A-DH	10.2	96	110	158	45	12
	BS202U.208N-1030-12A-DH	10.3	96	110	158	45	12
	BS202U.208N-1040-12A-DH	10.4	96	110	158	45	12
	BS202U.208N-1050-12A-DH	10.5	96	110	158	45	12
	BS202U.208N-1080-12A-DH	10.8	96	110	158	45	12
	BS202U.208N-1100-12A-DH	11	96	110	158	45	12
	BS202U.208N-1110-12A-DH	11.1	96	110	158	45	12
	BS202U.208N-1111-12A-DH	11.11	96	110	158	45	12
	BS202U.208N-1130-12A-DH	11.3	96	110	158	45	12
	BS202U.208N-1150-12A-DH	11.5	96	110	158	45	12
	BS202U.208N-1180-12A-DH	11.8	96	110	158	45	12
	BS202U.208N-1190-12A-DH	11.9	96	110	158	45	12
	BS202U.208N-1200-12A-DH	12	96	110	158	45	12
	BS202U.208N-1210-14A-DH	12.1	112	128	176	45	14
	BS202U.208N-1220-14A-DH	12.2	112	128	176	45	14
	BS202U.208N-1230-14A-DH	12.3	112	128	176	45	14
	BS202U.208N-1250-14A-DH	12.5	112	128	176	45	14
	BS202U.208N-1270-14A-DH	12.7	112	128	176	45	14
	BS202U.208N-1280-14A-DH	12.8	112	128	176	45	14
	BS202U.208N-1300-14A-DH	13	112	128	176	45	14
	BS202U.208N-1310-14A-DH	13.1	112	128	176	45	14
	BS202U.208N-1350-14A-DH	13.5	112	128	176	45	14
	BS202U.208N-1380-14A-DH	13.8	112	128	176	45	14
	BS202U.208N-1400-14A-DH	14	112	128	176	45	14

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

BS202U.208N

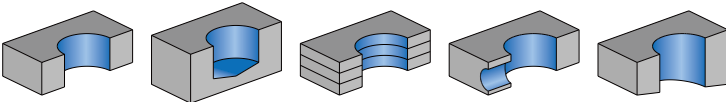
高性能硬质合金钻头 HIGH PERFORMANCE CARBIDE DRILL



HD

8XD

DIN
6535HA



材料适用性 ● 第一选择 ○ 适用 □ 有限适用

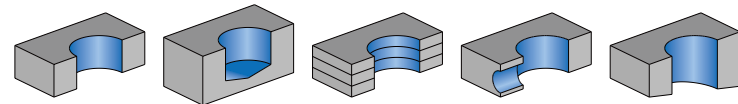
P	M	K	N	S	H	C
●	●	●	■	■	■	■

	订货号 Ordering code	尺寸 Dimension (mm)					
		DC	LU	LCF	OAL	LS	DCON
	BS202U.208N-1600-16A-DH	16	128	146	197	48	16

注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

HD

12XD

DIN
6535HA

材料适用性

●第一选择 ○适用 □有限适用

P	M	K	N	S	H	C
●	●	●				

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注: ① 样本规格以外的需求 (特殊直径和长径比等), 提供非标订制
② 切削参数请参考本部分样本的末页
③ HD: 高性能刀具

切削参数

CUTTING DATA

材料分类			材料	强度/硬度 [N/mm²] [HRC]	切削参数 Vc [m/min]				进给 fr [mm/rev]					
					内冷	外冷	油雾 润滑	空气	3	4.5	6.5	9.5	14	16
P	P1	P1.1	非合金的结构钢、易切削的结构钢、渗碳钢和调质钢	<700	150	135	135		0.10	0.13	0.16	0.21	0.27	0.33
		P1.2	非合金的结构钢、易切削的结构钢、渗碳钢和调质钢	<1200	135	115	115		0.13	0.16	0.21	0.27	0.34	0.41
	P2	P2.1	合金的渗碳钢、渗碳钢和调质钢	<900	150	130	130		0.12	0.15	0.19	0.25	0.32	0.39
		P2.2	合金的渗碳钢、渗碳钢和调质钢	<1400	105	90	90		0.10	0.13	0.16	0.2	0.26	0.31
	P3	P3.1	工具钢、轴承钢、弹簧钢和高速钢	<900	115	100	100		0.11	0.14	0.17	0.23	0.29	0.35
		P3.2	工具钢、轴承钢、弹簧钢和高速钢	<1500	90	85	85		0.09	0.12	0.15	0.19	0.24	0.29
	P4	P4.1	铁素体和马氏体不锈钢		70	55	60		0.07	0.09	0.12	0.15	0.19	0.23
	P5	P5.1	铸钢		150	130	130		0.12	0.15	0.19	0.25	0.32	0.39
P6	P6.1	铁素体和马氏体不锈钢		70	55	60		0.07	0.09	0.12	0.15	0.19	0.23	
M	M1	M1.1	奥氏体不锈钢	<700	70	50	50		0.06	0.08	0.10	0.14	0.17	0.21
		M1.2	铁素体/奥氏体（双晶体）不锈钢	<1000	75	45	45		0.05	0.07	0.09	0.12	0.15	0.18
	M2	M2.1	奥氏体不锈钢	<700	80	50	50		0.06	0.08	0.10	0.14	0.17	0.21
	M3	M3.1	铁素体/奥氏体（双晶体）不锈钢	<1000	75	45	45		0.05	0.07	0.09	0.12	0.15	0.18
K	K1	K1.1	片状石墨铸铁（灰口铸铁）， GJL	<300	150	105	105	105	0.12	0.17	0.23	0.31	0.41	0.50
		K2.1	球墨铸铁， GJS	<500	200	125	150	150	0.13	0.17	0.22	0.29	0.38	0.46
	K2	K2.2	球墨铸铁， GJS	500~800	125	95	95		0.11	0.15	0.19	0.25	0.32	0.40
		K2.3	球墨铸铁， GJS	>800										
	K3	K3.1	蠕墨铸铁， GJV； 可锻铸铁， GJM	<500	115	100	100		0.12	0.16	0.21	0.27	0.35	0.43
	K3.2	蠕墨铸铁， GJV； 可锻铸铁， GJM	>500	100	90	90		0.11	0.13	0.17	0.22	0.28	0.34	

- 推荐的内冷切削液压力最小20bar
- 使用外冷加工，必要时降低每转进给以确保排屑顺畅

提供各种非标解决方案

非标定制范围

- 孔径公差 $\geq IT8$
- 不同材质的加工方案定制
- 刃径D3-D16范围内尺寸定制
- 刃口处理，刀尖倒棱等钻尖形式的优化

定制

MEMO

This image shows a single page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, typical of notebook paper. There is no handwriting or other markings on the page.

MEMO

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